

## STEP 1

PLACE LAMINATING INTERLAYER BETWEEN WINDSHIELD GLASS ELEMENTS.

## STEP 2

PLACE ADHESIVE FILM BETWEEN BUTTON AND GLASS. APPLY SLIGHT HEAT AND PRESSURE TO TEMPORARILY AFFIX BUTTON TO GLASS.

## STEP 3

PUT ASSEMBLY THROUGH AUTOCLAVE CYCLE TO FULLY CURE THE ADHESIVE.

FIG. 2



